

320/4, G.I.D.C., Chitra, Bhavnagar-364 004. Gujarat, India

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E-mail: info@sedrills.com, siddhapura.enterprise@yahoo.com

Website: www.sedrills.com

Mfg. of All type of Drill Machines



Product Proposal

32mm Pillar Drilling Machine (Model: SE-4)

Company Profile:

We would like to take this opportunity in introducing "SIDDHAPURA ENTERPRISE" (ISO 9001:2008 Certified Company), as one of the leading manufacturer of Radial & Pillar type Drilling Machine in Bhavnagar, Gujarat, INDIA. SIDDHAPURA ENTERPRISE is a leading global name in the drill industry.

SIDDHAPURA ENTERPRISE aims at creation of wider industry platform in the manufacture of drilling machines in wider ranges in mutual benefit between supplier and buyer maintaining service, help and closer links.

Design Feature:

- Main spindle made from EN Steel with 6 slots in machined by hobber and Morse taper bore is provided internally grinded.
- By Simple adjustment of only tapper wedge facility to set drill head on are guide way.
 Spindle sleeve is properly guided in honed drill head bore on 6 ball & roller bearing for smooth & accurate running.
- This model is also available with auto feed arrangement.





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Technical Specification:

CAPACITY		C.I.
Drilling Capacity	mm	32
DRILL HEAD		
1. Column Diameter	mm	114
2. Spindle Nose		MT - 3
3. Spindle Travel	mm	190
4. No. of Spindle Speed		8
5. Range of spindle Speed	RPM	75 - 2070
6. Range of Power Feed		Manual
POWER	НР	V-Belt
Main Motor	1.5	B-58
WORKING RANGE		
Max. Distance Base Plate to Spindle	mm	1045
Distance of Spindle to Table	mm	625
Base Size	mm	390 x 390
Table Size	mm	390 x 390
Net Weight	kg	300
Wooden Case L x W x H	mm	1050 x 600 x 1900
Wooden case L x W x H		1030 X 000 X



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> <u>Standard Accessories:</u>

- Motor Pulley
- Drill Drift
- Fine Feed Attachments

> Extra-Accessories:

- Electrical ,V-Belts & Motors, Reversible Switch, Drill Chuck, Arbor
- Coolant Pump with Fitting

*WE RESERVE THE RIGHT TO AFTER OF MODIFY DIMENSION DESIGN WITHOUT PRIOR NOTICE.